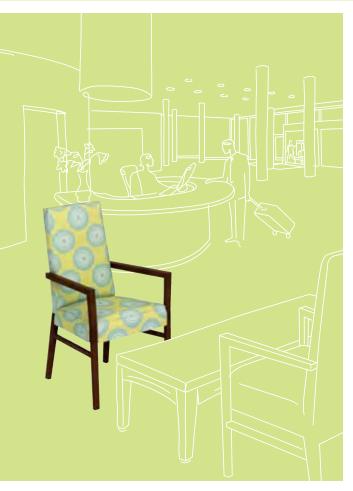
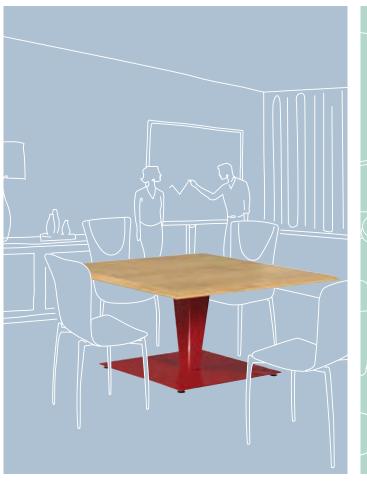


Perfect in any setting.™



The right choice for your project.





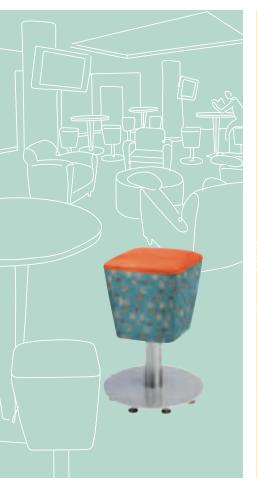


What makes Grand Rapids Chair Company the right choice? We offer more seating and table selections for a wider spectrum of environments. We set the standards for quality and craftsmanship. Our peerless customization capabilities allow you to achieve one-of-a-kind signature looks. And we always deliver what we promise - quickly, affordably and hassle-free.

Education. From elementary schools to colleges, from cafeterias to classrooms and dorm rooms, Grand Rapids Chair fills a need for durable-yet-distinctive seating and tables.

Food Service. We're one of the leading providers of tables and chairs for the restaurant industry, serving both independent and chain operations across every dining segment.

You provide the setting ... we'll provide the furniture.





Hospitality. From hotels, casinos and nightclubs to cruise ships, arenas and theme parks, wherever guest service is paramount – lobbies, private rooms, banquet halls, auditoriums and more – you'll find comfortable, image-enhancing Grand Rapids Chair products.

Health Care. In waiting rooms and doctor's offices, where the public gathers and where professionals consult, our tables and chairs balance exceptional beauty with high performance.

Office. You'll find our products in the boardroom and the breakroom, and everywhere in between, supporting all the different ways people work.

Imagine the possibilities.

SEATING	4
Vood Seating Vood Melissa Molly Strata Masque Chloe Cara Haven Harbor eelanau	14 22 23 24 25 26 28 29 29
iteel Seating ill .adder Back .counter Seats .cosie .wa .dia .dtoll ./alencia .Melissa Anne .Mama Melissa .iz .mma .samantha .cheyenne .Bistro .urtisan .pera .grand Dome .grand Dome .griral .iiana .manda .gracie .eigh .Mojo .utilison .ubby .unne .gate	32 34 34 36 36 37 38 39 40 41 41 42 43 44 44 45 55 50 55 51
Aluminum Seating Siren	.58 .59
TABLES	60
Rambo erome Ceus Clipse Trap Cassandra Corbit Capartan Callypso Capollo Cantilever Caron Craverse Valloon Orch	77 78 79 79 80 81 81
able Edges	82 84 85







The best seats in the house.

Wood



Our wood chair frames are made of premium

European Beech. We employ a blend of cutting-edge
technology and time-honored woodworking methods,
including mortise-and-tenon construction, to
maximize both beauty and durability.

Steel



High-quality plating-grade steel makes these chairs significantly stronger than the industry standard. We hand-tailor, cope and braze all joints to bolster strength even further and create a smooth, seamless finish that prevents rust.

Our seating selections run the gamut:











Chair Chair with Arms Barstool Swivel Barstool Counter Seat Mounted

Aluminum



Our aluminum chairs are engineered to be incredibly strong yet surprisingly lightweight. We utilize precision CNC machinery and meticulous weld placements to produce more graceful contours and seamless joints than the competition.





More Seating, Made Better

Nobody offers a broader selection of chairs and barstools than we do, or delivers as many finish and upholstery options. Nobody builds them better, either. While our competition imports more and more finished product from overseas, we continue to make seating and tables right here in our own Grand Rapids, Michigan factory, using the best mix of domestic and imported parts.

This enables us to control the production process and ensure quality craftsmanship. It drastically cuts down on lead times. And it gives you the flexibility to customize products in almost unlimited ways.

Relying on one source to supply seating and tables throughout your organization saves you time and money – especially when the source is as reliable as Grand Rapids Chair Company.

Made Green

Local manufacturing is an essential element of our commitment to sustainability, which also includes using recycled steel, wood from renewable forests, a water-based wood finishing system and a baked-on powder-coating process. Visit our website to learn more and download our environmental brochure.

ANSI/BIFMA

All our seating and table products meet or exceed ANSI/BIFMA strength standards.

Visual Key







Stacking

Nesting

Ganging

Look for these icons to determine which seating lines offer these special attributes.

Stacking/Nesting Ganging **7**

Create a signature look.



Because we manufacture our chairs ourselves, we can produce almost anything your imagination conjures up.

Our **Design-It-Yourself** program lets you pick from 35 back designs or create your own.



While we're known for fine wood and metalwork, our upholstery expertise is second to none. Any wood chair can be upholstered virtually any way you want through our **Variations™** program.







Add an optional **handhold** to ease movement of chairs.

Most steel chairs can be made into a bolt-down or core-drilled **counter seat** (18", 25" or 30" high).

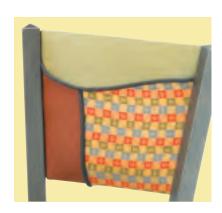






We offer nearly 60 standard wood, premium wood and metal finishes, including the **distressed finish** shown here. We can also custom-match just about any other color of your choice.

Any upholstered back or seat can be dressed up with a classic **nailhead treatment** – or a not-so-classic treatment, if you prefer. Nailheads are available in multiple finishes.



Specify **custom fabric and welting** combinations for a one-of-a-kind look.







Laser cutting allows the most intricate **cutout designs** in wood and steel chair backs.

Variations[™] Custom Upholstery



Our Variations™ program allows you to specify virtually any kind of upholstery treatment you want: Use multiple fabrics on a single chair. Wrap the seat to create an ultra-luxe look. Upholster the inside and/or outside back.

Add nailhead accents. The possibilities are endless – but here are just a few idea-starters:











W504 Standard Seat

W504-V21 Half-Pullman Seat

W504-V31 Full-Pullman Seat

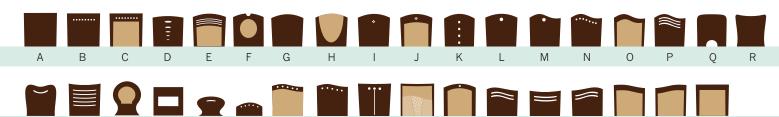
W504-V22 Half-Pullman Seat/Inside Upholstered Back

W504-V32 Full-Pullman Seat/Inside Upholstered Back

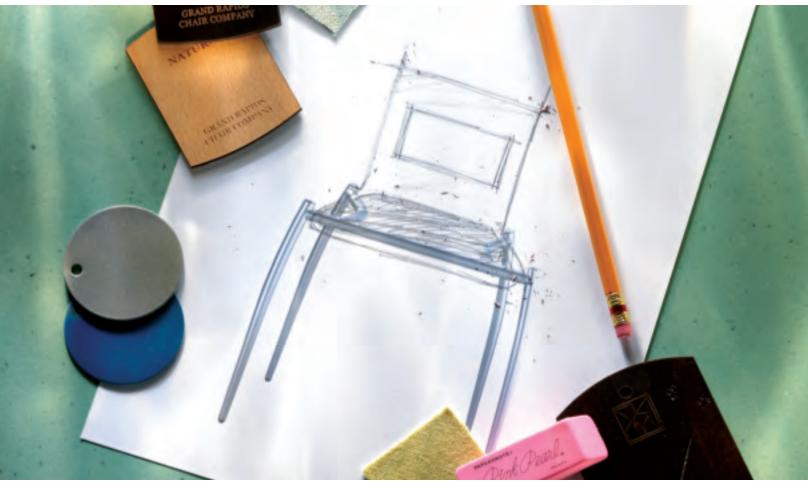
W504-V36 Full-Pullman Seat/Fully Upholstered Back

Design-It-Yourself Custom Backs

The Design-It-Yourself series represents a new wave in chair design: Quick, easy, affordable personalization that enables you to create a signature look for each project. Select a back style shown below, or create your own. See page 49 for details.



ВВ





Amanda Chair 1900-FF



Gracie Chair 1910-L



Leigh Chair 970-T



GG

ΗН

Mojo Chair 950-A



Allison Chair 960-S

Wood Seating Advantages



Beechy Keen. Superb strength, exceptional grain consistency and superior color clarity make beech wood the best choice for commercial seating. While European Beech is our standard offering, we work with other species upon request – like the customer who wanted his chairs built with the oak trees cleared from his property.

Quality, Quick. Mortise-and-tenon construction maximizes joint strength, but it also takes more time – which is why many manufacturers don't bother with it. We continue to utilize it and other classic woodworking techniques to deliver a better-quality product. Yet we still manage to deliver shorter lead times than the "short-cut" competition.

Detail Differences. We glue, screw and "blind-bolt" back legs together using hardened nuts and bolts, then camouflage the connection with a matching grain plug. Corner blocks are glued and lag screw-bolted at a mitred angle for exceptional strength and durability. Stretchers are toenail-screwed to eliminate the need for unsightly metal brackets. All products meet or exceed ANSI/BIFMA standards.

Finishing Touches. Whatever the species used, we sand and stain every square inch of wood ourselves – by hand. We then enhance the grain with expertly applied water-based finishes that ensure long-lasting beauty.

Tush Cush. We hand-sew and hand-fit fabrics over HR (High Resilience) foam – the Cadillac of cushioning. The result is superior comfort, appearance and durability – making us the choice of many of the world's largest restaurant chains and most exclusive boutique hotels.

Green Seats. Our state-of-the-art wood-based finishing system reduces VOC emissions. Our upholstered seat boards are made with low-formaldehyde particleboard, minimizing VOCs. And we further enhance indoor air quality by offering PVC-free and recycled textiles.



This is the one that started it all – the original, staggeringly popular Wood Melissa that inspired the stylistic evolutions on pages 15-21.









Vertical slats and a more substantial top rail distinguish this Wood Melissa model from its forerunner.





15





W503-V12 W503-V22 W503-V32 W503BS-V12 W503BS-V22 W503BS-V32











Mama's got a touch of middle-age spread – she's bigger than standard Wood Melissa chairs to comfortably accommodate larger bodies.









18 W574-V15 W574-V16 W574-V25 W574-V26 W574-V35 W574-V36









W509-V12 W509-V22 W509-32 W509BS-V12 W509BS-V22 Back View W509BS-V32 **19**

The geometric back design of this Wood Melissa model manifests a subtle Asian influence that will complement most any décor.









An upholstered back insert sets this Wood Melissa model apart. If you prefer, you can wrap the entire back with fabric through our Variations $^{\mathsf{TM}}$ program.













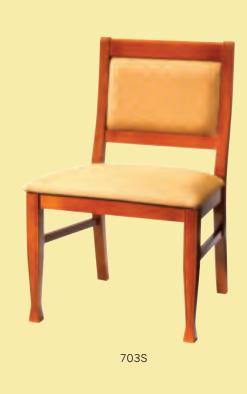






W507-V12 W507-V22 W507-V32 W507BS-V12 W507BS-V22 W507BS-V32 Sculptural front legs give Abbott a distinctly different profile than any of our other chairs. A great choice for more traditional interiors.

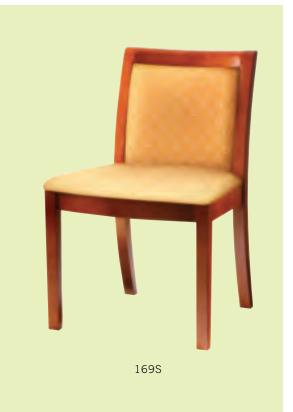






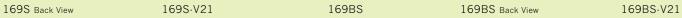
703S-V25 703S-V26 703BS 703BS-V12 703BS-V15 703BS-V26 **23**

Named for the layers – or strata – suggested by its interlacing wood and upholstery, Strata is equally inviting from the front and the back.











We designed the elegant lines and ample proportions of Masque for the hospitality industry ... but corporate offices keep snapping them up.















949S-V21

949BS

949BS-V21

949A

949A-V21











25

949S-V12 949S-V22 949A-V22-USP 949BS-V12 949BS-V22

A unique chair that defies definition but defines any room it's in – from reception areas and executive suites to hotel rooms, libraries and cafés.









W610-V22

W610A-V22



Cara delivers a contemporary, minimalist cool that manages to be simultaneously sophisticated and funky – ideal for fashion-forward spaces.









Straight lines and a square profile lend this barstool a more formal bearing.

Harbor W465BS Thick, flared legs support an expertly upholstered barstool cushion.





Leelanau W470BS

Plush cushioning, subtly flared legs and a footrest that seems to float in mid-air ... Leelanau blends classic design with futuristic thinking.



W470BS



Steel Seating Advantages



Seats of Power. Our steel chairs and barstools exceed ANSI/BIFMA standards. They're stronger than others on the market because we use a thicker gauge, plating-grade steel. We hand-tailor, cope and braze all joints to add even more strength. This also creates a smooth finish and prevents rust.

Color Your World. We offer nearly 30 standard finishes for our steel chairs, and we can custom-match virtually any color. We apply paint colors via an automotive-grade powder-coat system that assures equal coverage of every facet of even our most complex shapes and designs. The environmentally friendly epoxy/polyester finish is baked in to create a beautiful, durable, color-rich surface.

Earth Friendly. All our steel seating is made with a minimum of 30% recycled content, and we recycle 100% of our internally generated steel scrap. In addition, our baked-on powder-coat finish eliminates VOCs.

Let it Glide. Our exclusive design. These glides blend pure

Nylon 66 with a super-dense additive for unsurpassed wear resistance.

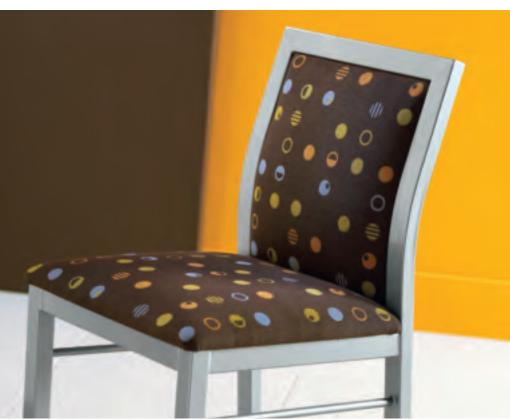
They're standard on all our steel chairs.

Switch Seats. In addition to the standard upholstery offerings, steel seats may be specified with webbed seat construction to further enhance comfort and durability. Or choose a wood seat made of 1" solid saddled beech ply. All our steel chairs can also be ordered as counter seats.



Ample proportions and a slightly tilted backrest make Jill a comfortable choice for the widest possible range of body shapes and sizes.









32 312 N312 312BS N311 Nested



Ladder Back

One of the biggest selling chairs in our collection – probably because it looks great in both contemporary and traditional interiors.





Counter Seat Mounts

All of our steel chairs are also available as bolt-down or core-drilled counter seats. Mounts below are shown with Mama Melissa seat.





Rosie

A classic diner stool with a twist. Three twists, actually – with rings beneath the upholstered seat. Available as bolt-down and core-drilled models.







A super-plush, super-comfy "cupcake" cushion distinguishes this sweet seat. In freestanding, bolt-down and core-drilled models.





Mia 1500

Mia's ample seat allows for a wide range of custom upholstery applications. Choose freestanding, bolt-down or core-drilled.

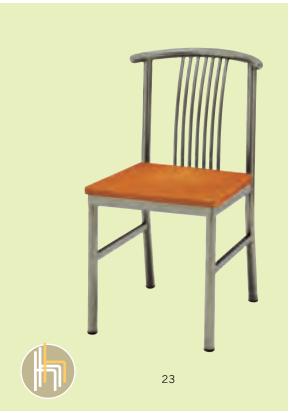






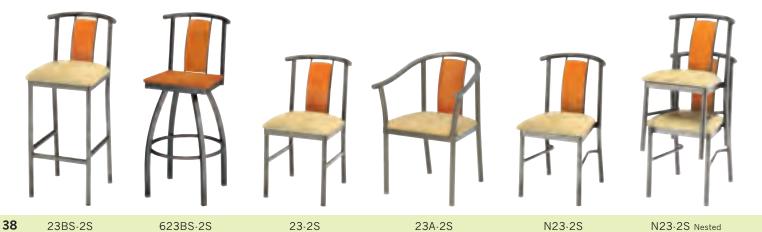


The double-compound shape of Valencia's back provides significant lumbar support and maximizes comfort.



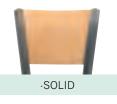






A range of back options helps you achieve a distinctive look for each project, or vary the visual landscape within a single project.

Wood Back Options for 504 Melissa Anne, 574 Mama Melissa, N924 Liz and N904 Emma (pages 39-41). Choose from these popular styles — or design your own custom look.







-PF Picture Frame







-BD Bell Dot -SL Slot



-TS Three Slot



-CC Custom Cutout



-CE Custom Engraved

Ask us about solid steel backs and shelves for underneath the seat to hold hats, gloves, ski helmets, books, etc.















501BS

6501BS

601 Wallsaver

503

503BS

6503BS













504-Solid

504BS-Solid

6504BS-Solid

533

533BS

6533BS

To accommodate larger bodies, Mama Melissa is 2" wider, 2" deeper and 3" taller than Wood Melissa.









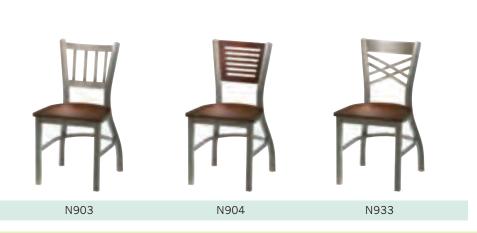
Liz nests up to five high to ease storage and transport. It's built on the same frame as Melissa Anne, with identical back options.





The same basic design and nesting capacity as Liz – only 3" shorter in stature. Choose from the same back options as Melissa Anne.

Emma





Liz and Emma's fiercely independent sister offers a single, dramatically different back design across three seating styles.

Samantha





Cheyenne 507

A design straight from the heartland. Warm, welcoming Cheyenne chairs and barstools are an ideal choice for anywhere people gather.





Bistro 61

Unpretentious yet undeniably stylish – Bistro displays the same effortless flair as the European eateries that share its name.





Artisan's slightly smaller scale is perfect for tight quarters. The back can be adorned with graphic designs – ours or yours.



Artisan Back Options: These options are available for wood and metal backs. Custom laser engraving is also available for wood backs.





Reminiscent of the seating that graced grand old European opera houses – strong, solid and almost sinfully comfortable.

Opera 578





Grand Dome

Comfort, good looks and cleanability have made this a mainstay of restaurants, banquet rooms, retirement homes and other public spaces.





Baby Dome

A scaled-down version of Grand Dome. Models with an "S" prefix can be stacked 8-10 high. See our price list for a transport cart.





This playful-yet-sophisticated design will add a touch of elegant whimsy to supper clubs, casual pubs and anywhere else hip people gather.









Armed or armless, separate or ganged, as a chair or barstool, Diana delivers affordable flexibility for a multitude of environments.









46 1800-AW 1800BS-AW 1800-19AW 1800BS-19AW 1800-19AW Ganged





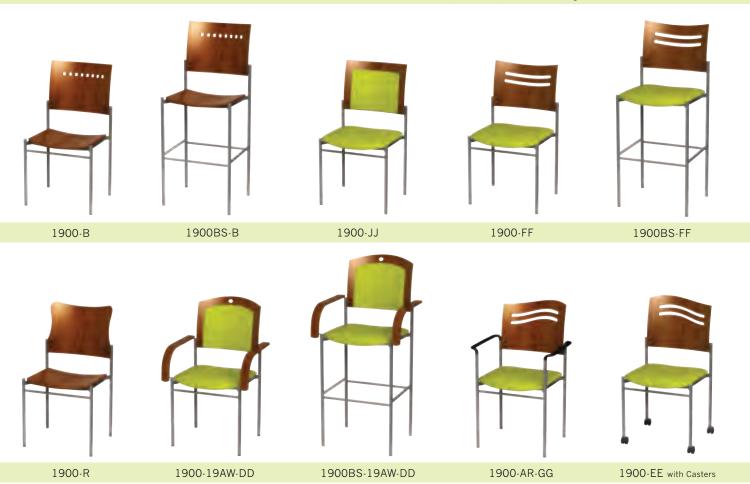
Our own patented design, Amanda is part of the Design-It-Yourself series along with Gracie, Leigh, Mojo and Allison (pages 50-51).

Design-It-Yourself seating can incorporate most any shape, inlay, cutout, upholstery treatment or graphic into chair backs. We're showing some of our most popular options in this catalog, but you can always design your own.

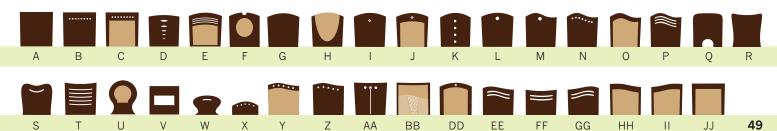




1900-EE, 1900-FF, 1900-GG Ganged



Idea Starters. Order these backs as is or let them inspire your own ideas. Keep your design within these dimensions: 14"H x 14"W for Amanda and Gracie; 12.5"W base, 16.53"W top and 16.68"H for Leigh, Mojo and Allison.



Gracie

This Design-It-Yourself chair stands up beautifully to constant use (and occasional misuse) in high-traffic environments like schools and cafeterias.





Leigh

Leigh chairs and barstools stack 8-10 high, depending on your Design-It-Yourself back design. Ideal for schools, banquet halls and other institutional uses.





Mojo 950

Gracefully tapered legs distinguish this Euro-inspired Design-It-Yourself shell chair. Stacks up to seven high, depending on your back design.













A stack chair with a flexing back? Yes, it's true – and it's just one reason why this contemporary banquet chair has a patent pending.



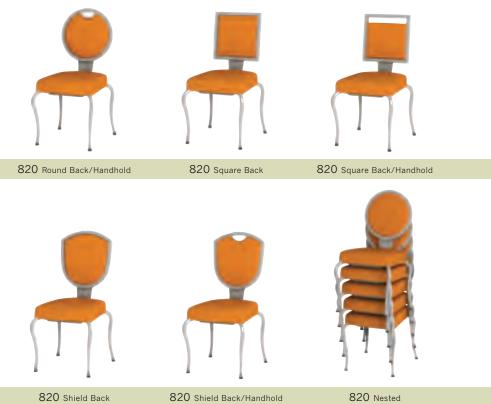






Traditional Queen Anne style rendered in strong, durable steel – with an oh-so-comfortable flexing back. Patent pending.







More traditional than Abby, more contemporary than Anne, Kate offers the same flexing back and patent-pending innovations.







Aluminum Seating Advantages



Aluminum Experts. Working with aluminum is every bit as challenging as fine woodworking. That's why so few manufacturers do it really well. Our expertise is evident in the graceful contours of our chairs and the near-invisible welds at joints. Go ahead and compare these features to the competition.

Finished to Perfection. Aluminum chairs are available in a classic brushed aluminum finish or a powder-coated paint.

We offer nearly 30 standard powder-coat colors and we can custom-match virtually any other color.

Gliding Along. Our premium metal glides, standard on all aluminum chairs, help reduce noise on all surfaces.

Eco Wise. We paint our aluminum chairs with a baked-on powder-coat process that eliminates VOCs. We also recycle 100% of the aluminum scrap we generate.

Mix and Match. A brushed aluminum frame with wood seat.

A powder-coated frame and seat in any color of the rainbow.

Distressed wood seats with colored frames, upholstered seats with aluminum frames, aluminum seats with colored frames ... you can mix and match the options to suit any décor.



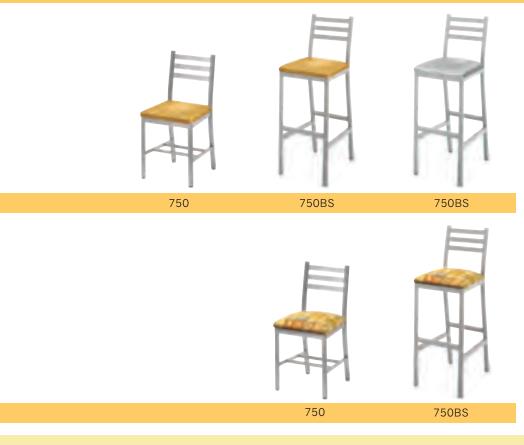
Siren's straightforward style makes it one of the most versatile chairs in our collection. The all-aluminum models are ideal for outdoor use.













This aluminum version of our Atoll steel barstool (page 37) proves you don't have to sacrifice beauty or performance for economy.

Atoll











We bring more tables to the table.





A Wealth of Choices. Our table line includes a tremendous variety of standard materials, shapes, sizes and edge treatments. We offer a number of innovative options to increase functionality and comfort. We are also uniquely adept at creating custom table solutions. Let us help you create a signature solution for your project.



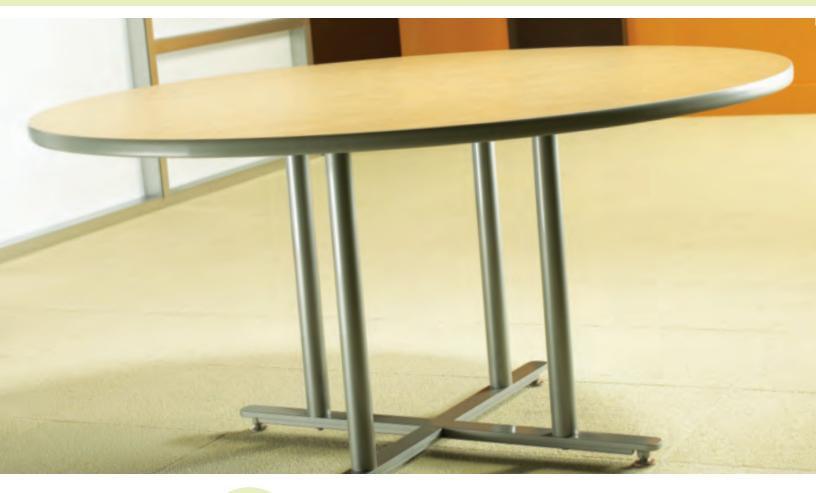
62 St

Standard Height

Pub Height

Core Drilled/Bolt Down

Flip-Top





Square-to-Round

Bowed

The Art of Fine Furniture. In 2010, we opened a new table plant in Grand Rapids to accommodate growing demand from all our customer segments. Our talented craftsmen utilize a blend of time-honored woodworking techniques and modern manufacturing methods to create the highest quality tables on the market.

Square-to-Bowed

Square-to-Rectangle



Folding Table Cantilever Occasional 63

Your anything-but-usual table.







Strong, affordable, sustainably harvested maple is our standard for **solid wood tops**, but we can source and work with other species as requested.

An "under-top" **purse shelf** option on pub-height tables accommodates purses, coats, cameras and more.

An optional foot ring on pub-height tables gives guests a place to rest their weary feet.





Our **table-flip** mechanism saves space and eases storage when tables are not in use.







Table **bases** are made of a high-strength, structural steel – 30% stronger than the average steel – or heavy-duty cast iron. **Columns** are heavy-wall tubes made of 14-gauge steel.

A variety of **edge profiles and materials** are available – including rapidly renewable bamboo and an earth-friendly, exceptionally durable urethane edge made with vegetable oil.

Our patented table-fold mechanism on T-Base tables is the strongest on the market.



Square-to-round, square-to-bowed and square-to-rectangle tables enhance your flexibility.





Rambo

Virtually indestructible ... just like the movie hero. The laser-cut bases are easily adaptable to any size, shape and color.







Rectangle



3-Column Round





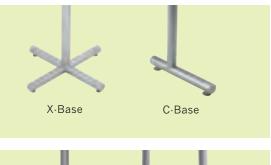


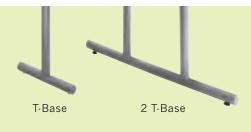
Jerome

Easy on the eyes and easy on the wallet, yet tough enough to withstand years of commercial use.

























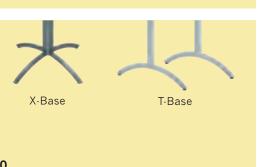
Ellipse

Think of it as the 21st century version of the claw foot table – a fun design that's customizable and very strong. Adjustable feet are standard.









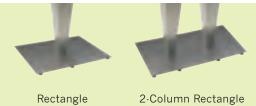














Cassandra

Available in a wide range of standard styles, Cassandra can also be custom-fabricated to support virtually any length, width and shape of table top.























Round Base





SP3672RT

SP42R







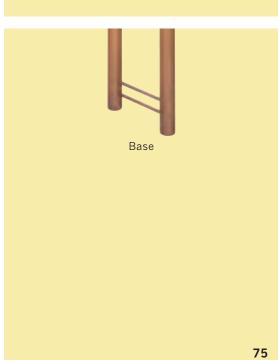
Like its mythical namesake, this table is capable of carrying the weight of the world – or at least the weight of any size and shape of table you can imagine.











Somerset

This highly adaptable base can be used with any table configuration – even in conjunction with other table bases of similar design.

















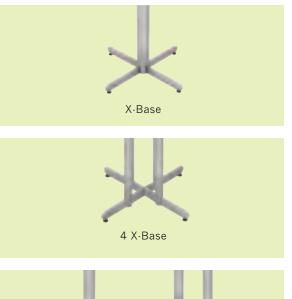


2-Column Oval

A simple, straightforward design that lends itself to many configurations and environments. Let your imagination run wild.









Cantilever

Maximize every square inch of your space by mounting tables to walls with our super-strong cantilevers, available in two sizes.







Series 7005 Shown with $36" \times 48"$ top

Series 7000 Shown with 22" x 72" top



Let your project take flight with this biplane-inspired design. Two table surfaces offer a whole new level of versatility for diverse environments.

Baron



Traverse

Boasting a contemporary, mixed-material design, this comprehensive table line enables a consistent look throughout all areas of a project.





Pub-Height Table

TRV186030 Console Table

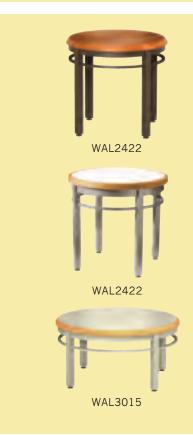






The modern aesthetic of this occasional table complements many of our seating and table selections. Can be customized to any height or circumference.





Like Walloon, Torch cleverly combines a metal base with a wood or laminate top – but its sharp angles evoke a more traditional feel.

Torch





Table Edges

VINYL EDGES



URETHANE EDGES



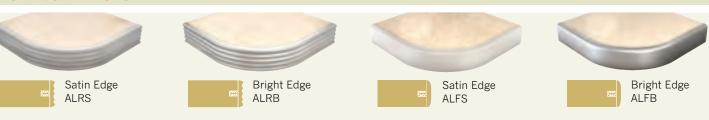
ECOWOOD STAINED URETHANE EDGES



WOODGRAIN URETHANE EDGES



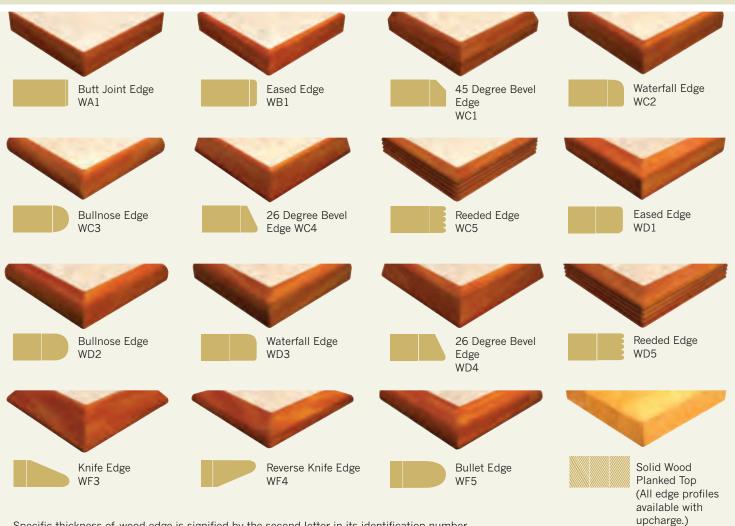
ALUMINUM EDGES



LAMINATE OVERLAY EDGES



WOOD EDGES



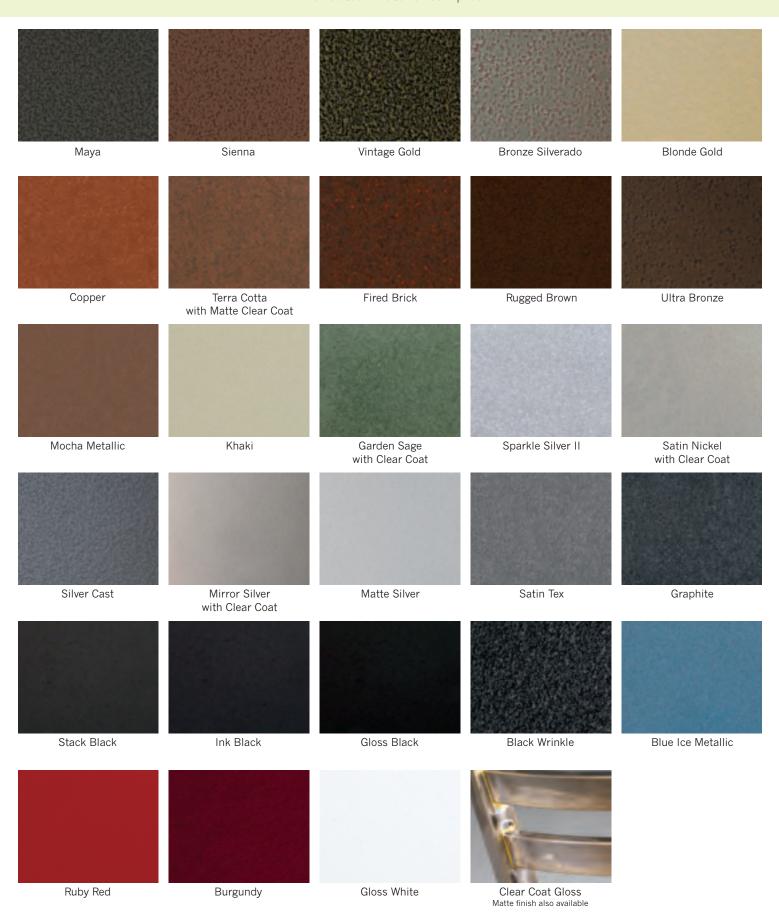
Specific thickness of wood edge is signified by the second letter in its identification number. Radius corners are also available for each. 3" radius is standard, but other radii available upon request.

A = .125" D = 1.25" F = 2.00"

C = .75"

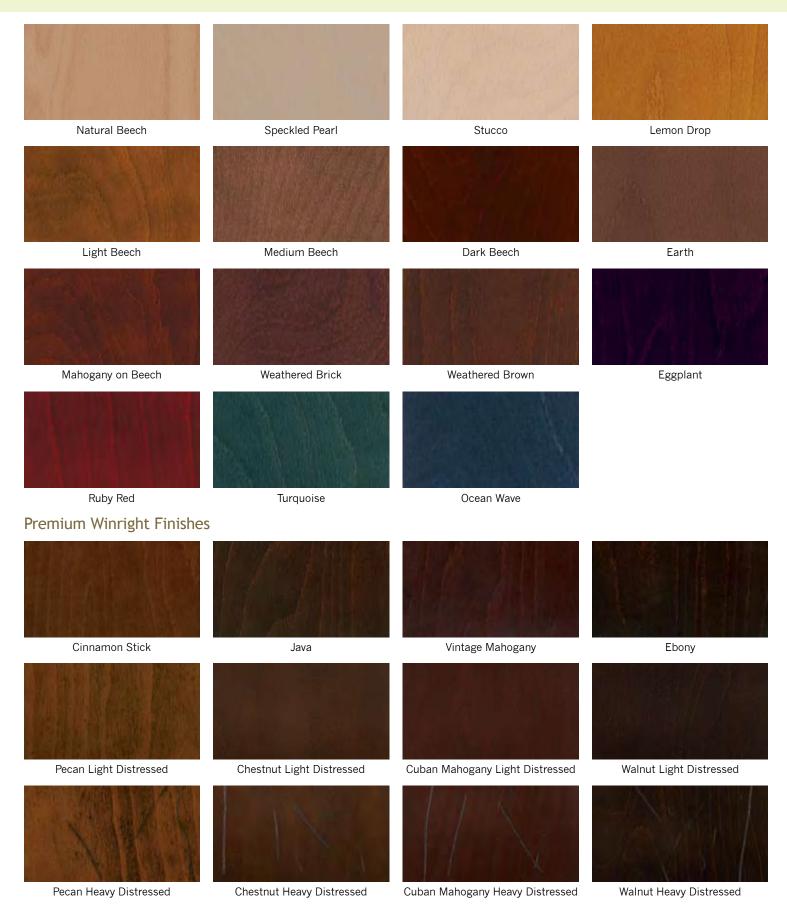
Powder-Coat Finishes

Custom finishes and matches are available. Contact your representative for actual material samples.



Wood Finishes

Contact your representative for actual material samples. Custom finishes and matches are available.



Your Setting. Our Furniture. A Perfect Match.





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